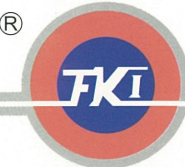


SPECIFICATIONS:

MODEL		AFS-100-2300	AFS-100-2600	AFS-125-3250	AFS-125-2600	AFS-150-3250	AFG-150-4500	單位	型號
Applicable Resin		LOW DENSITY POLYETHYLENE, LINEAR LOW DENSITY POLYETHYLENE.							適用原料
Film Width		1000-2000	1500-2400	1500-3000	1800-3500	3000-6000	4000-7000	mm	成品寬度
Film Thickness		0.03-0.3	0.03-0.3	0.03-0.3	0.03-0.3	0.04-0.4	0.06-0.4	mm	成品厚度
Extrusion Output	LDPE	250-300	250-300	280-380	280-430	350-500	500-800	kg/hr	押出量
	LLDPE	200-250	200-250	250-350	250-350	300-450	450-600		
EXTRUDER		LOW BED TYPE							押出機
Screw Diameter		100	100	125	125	150	150	mm	螺桿直徑
Screw Length		28	28	28	28	30	30	L/D	螺桿長徑比
Barrel Cooling		1/2x4	1/2x4	1x5	1x5	1x6	1x6	hp/set	套筒冷卻
Temp. Control		4	4	5	5	6	6	zone	溫度控制
Main Drive		150dc	150dc	200dc	200dc	250dc	350dc	hp	主要馬力
EXTRUDING DIE		WITH DIE CARRIAGE							押出模頭
Die Diameter		300/550	400/600	400/750	450/800	900x1500	1200/1800	mm	模頭尺寸
Bubble Cooling		7.5x2	7.5x2	10x2	10x2	10x2	15	hp	模膠冷卻
Temp. Control		4	4	5	5	6	7	zone	溫度控制
TAKE-UP UNIT		WITH GUSSETING BOARD							引取裝置
Roller Width		2300	2600	3250	2600	3250	4500	mm	滾輪寬度
Main Take-up Rollers		ø215	ø260	ø260	ø260	ø260	ø260	mm	滾輪直徑
Main Driving Motor		3dc	3dc	5dc	5dc	5dc	7.5dc	hp	傳動馬力
Sub. Take-up Rollers		ø210	ø210	ø210	ø210	ø210	ø210	mm	滾輪直徑
Sub. Driving Motor		2dc	2dc	3dc	3dc	3dc	5dc	hp	引取馬達
Line Speed		3-30	3-30	3-30	3-30	3-30	3-20	M/Min	引取速度
Take-up Height		10.5	12	12	12	15.5	15.5	meter	引取高度
WINDING UNIT		SURFACE FRICTION SYSTEM: BIG ROLL OR 4 ROLL-TYPE/MANUAL OR SEMI-AUTO OR FULLY-AUTO SINGLE STATION OR DOUBLE STATION							捲取裝置
Winding Roller Width		ø210x4	ø210x4	ø210x4	ø210x4	ø210x4	ø210x4	mm	滾輪直徑
Winding Motor		3dc	3dc	5dc	5dc	7.5dc	7.5dc	hp	捲取馬達
Winding Speed		3-30	3-30	3-30	3-30	3-30	3-30	M/Min	捲取速度
Winding Diameter		ø600	ø600	ø600	ø600	ø600	ø600	mm	捲取直徑

• All specifications, design and characteristics shown above are subject to change without prior notice.
本公司保有變更設計之權利，不另行通知。



An ISO 9001-2000 Company
鳳記國際機械股份有限公司

FONG KEE INTERNATIONAL MACHINERY CO., LTD.

HEAD OFFICE:

台南縣永康市正北一路168號
No. 168 Cheng Pei First Road,
Yuen-Kang City, Tainan, Taiwan.
TEL: +886-6-2532157~0, 2537211~4
FAX: +886-6-2533079, 2530277
<http://www.fki.com> Email: sales@fki.com

AGENT:

AFS-3-2007-10-2000E

**LDPE/LLDPE HEAVY-DUTY
FILM BLOWING MACHINE**



CE CERTIFICATED



Heavy-duty Film for
Construction and Agricultural
Applications

AFS SERIES

LDPE/LLDPE HEAVY-DUTY BLOWN FILM MACHINES

*Heavy-duty Film for Construction and Agricultural
Applications Tubular Layflat Width from 2 to 7 Meters, and open into 4 meter to 14 meter width
Production Output Rate from 200 kg to 800 kg per hour*



MODEL
AFS-125-3250



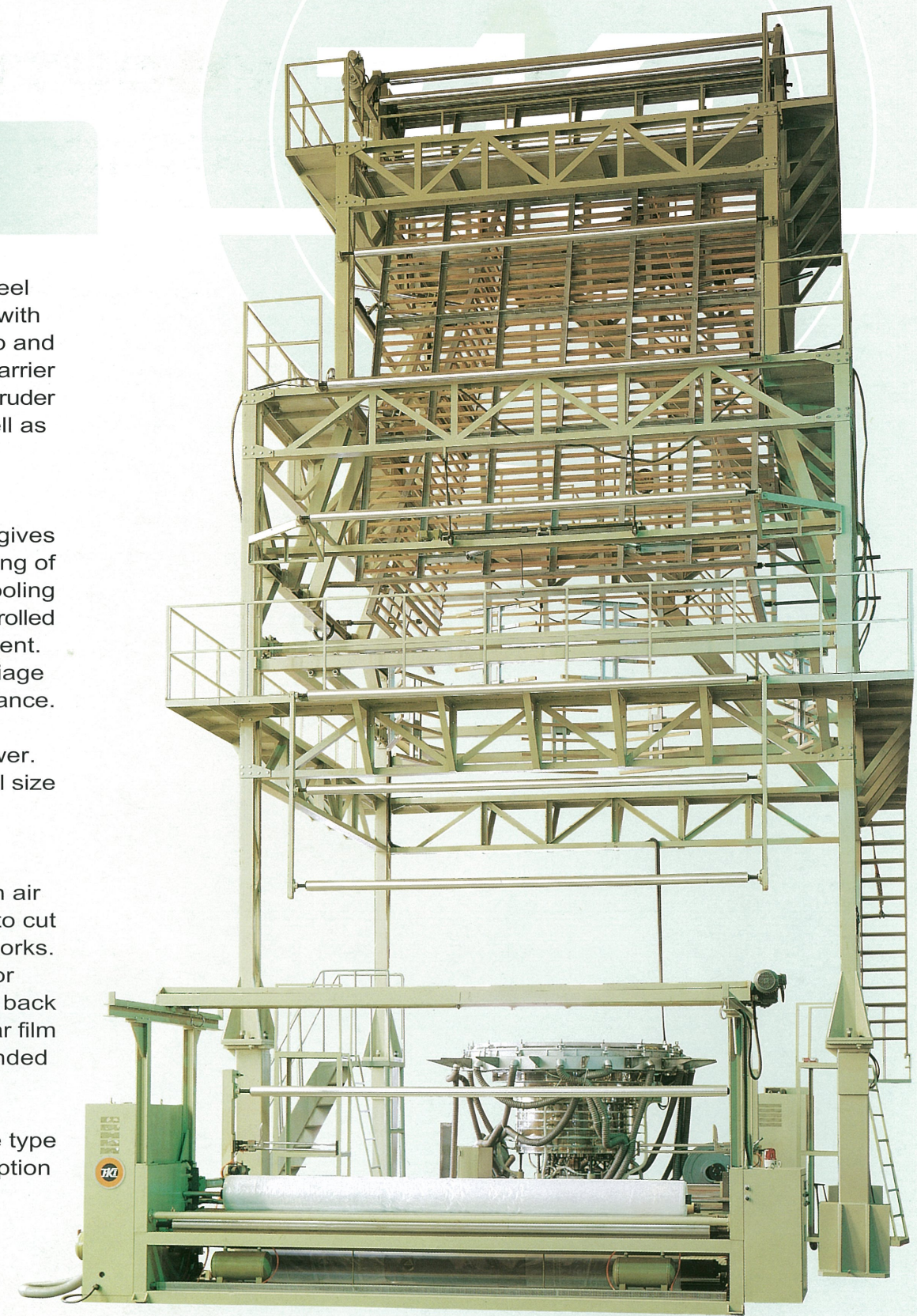
Low base type extruder, heavy duty steel structure. Helical reduction gear box with Sweden made thrust bearing, oil pump and oil cooler for extra lubrication affect. Barrier flight screw design or grooved feeder extruder to ensure the best mixing result as well as stable and sufficient extrusion output capacity.

Extruding die of single spiral channel gives even and smooth flow pressure. Air ring of dual orifice design ensures ultimate cooling for best bubble quality. Air volume controlled by inverter for variable speed adjustment. Complete die fixed on a movable carriage gives convenient handling for maintenance.

Heavy duty steel structure take up tower. Completed with gusseting board for full size gusseting. Collapsing open and close operated by motor

4 rolls surface friction type winder with air knife operated by rodless air cylinder to cut the film as to minimized the manual works. The finished film roll crane provided for handling the finished film roll. Back to back station winder is an option when tubular film to be cut and opened in sheet and winded in two reels.

Screen changer of swing type or plate type operated by hydraulic cylinder is an option at customers choice.



Optional Accessories:

- **Auto Loader**
- **Hopper Dryer**
- **Swing-type Screen Changer**
- **Hydraulic Screen Changer**
- **Melt Pressure & Thermo Gauge**
- **Rotary Die Head**



MODEL
AFG-150-4500