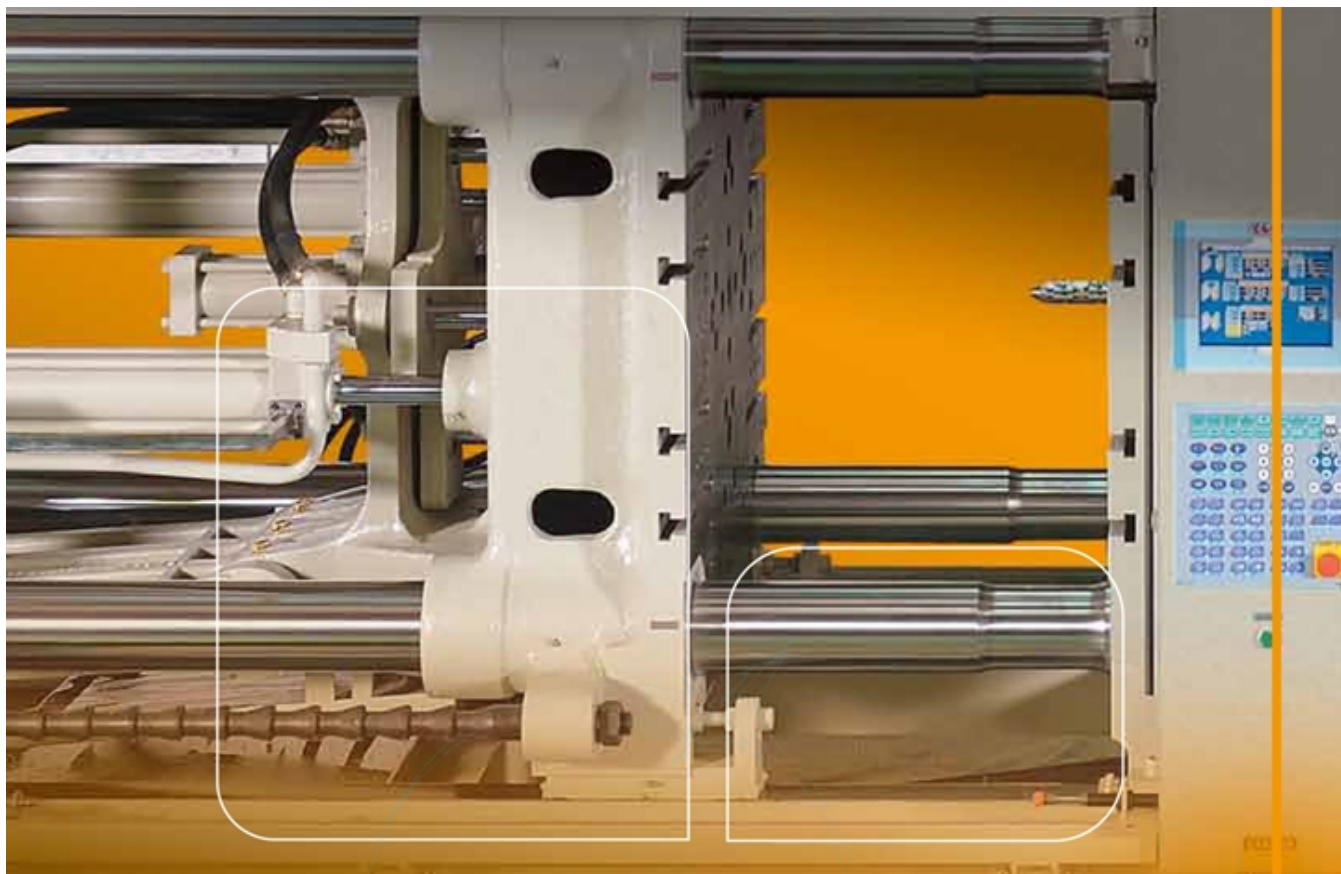




TX Series

Plastic Injection Molding Machine



CLF Being Advanced is Most Important at CLF.

TX Series

Plastic Injection Molding Machine



The proven performance that satisfies your productivity, and even beyond your expectation!

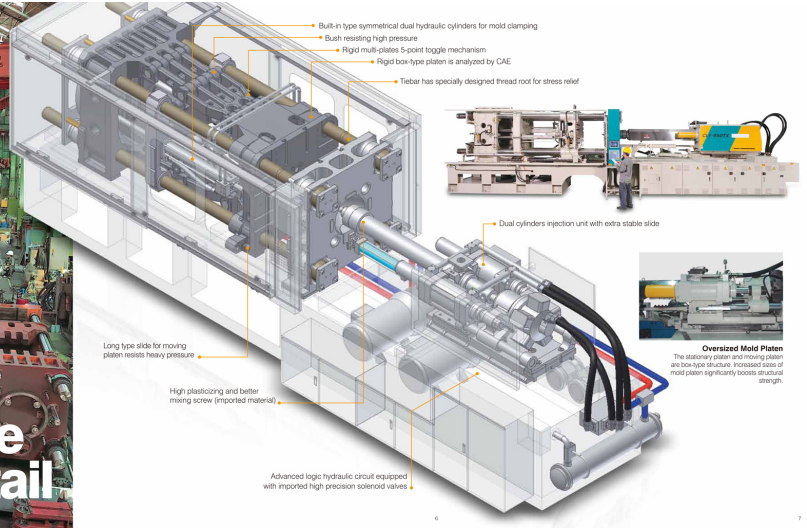
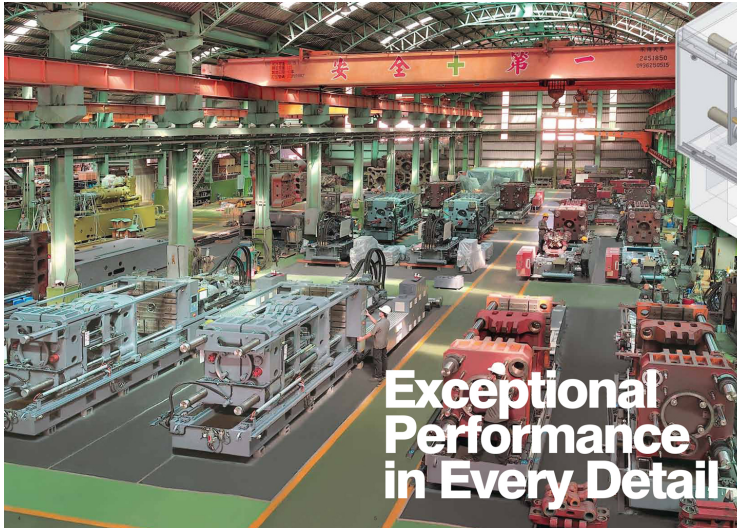
The TX Series plastic injection molding machines feature a new structural design that exhibits high injection speed.



Clamping Force 60~1400 Tons
Injection Speed 100 mm/sec.

Designed with Productivity in Mind.







Technological Leadership Quality Priority
CLF Pursues Excellence and Everlasting Innovation



QUALITY IN THE DETAIL

CLF's machining shop is fully equipped with various sophisticated machining equipment, allowing us to machine critical parts in house. Our highly experienced machining technicians have outstanding knowledge for part characteristics. They always pay special attention to every detail during machining to ensure the critical parts achieve the highest geometrical accuracy. As a result, CLF injection molding machines are capable of exhibiting unmatched accuracy, performance and durability.



With ultra high precision Japan-made or domestic machine tools such as Toshiba Jig Boring Machine and Kotobuki Double Column Machines, the quality of machine platen, the pitch accuracy of the T-bars holes can be fully controlled in house.

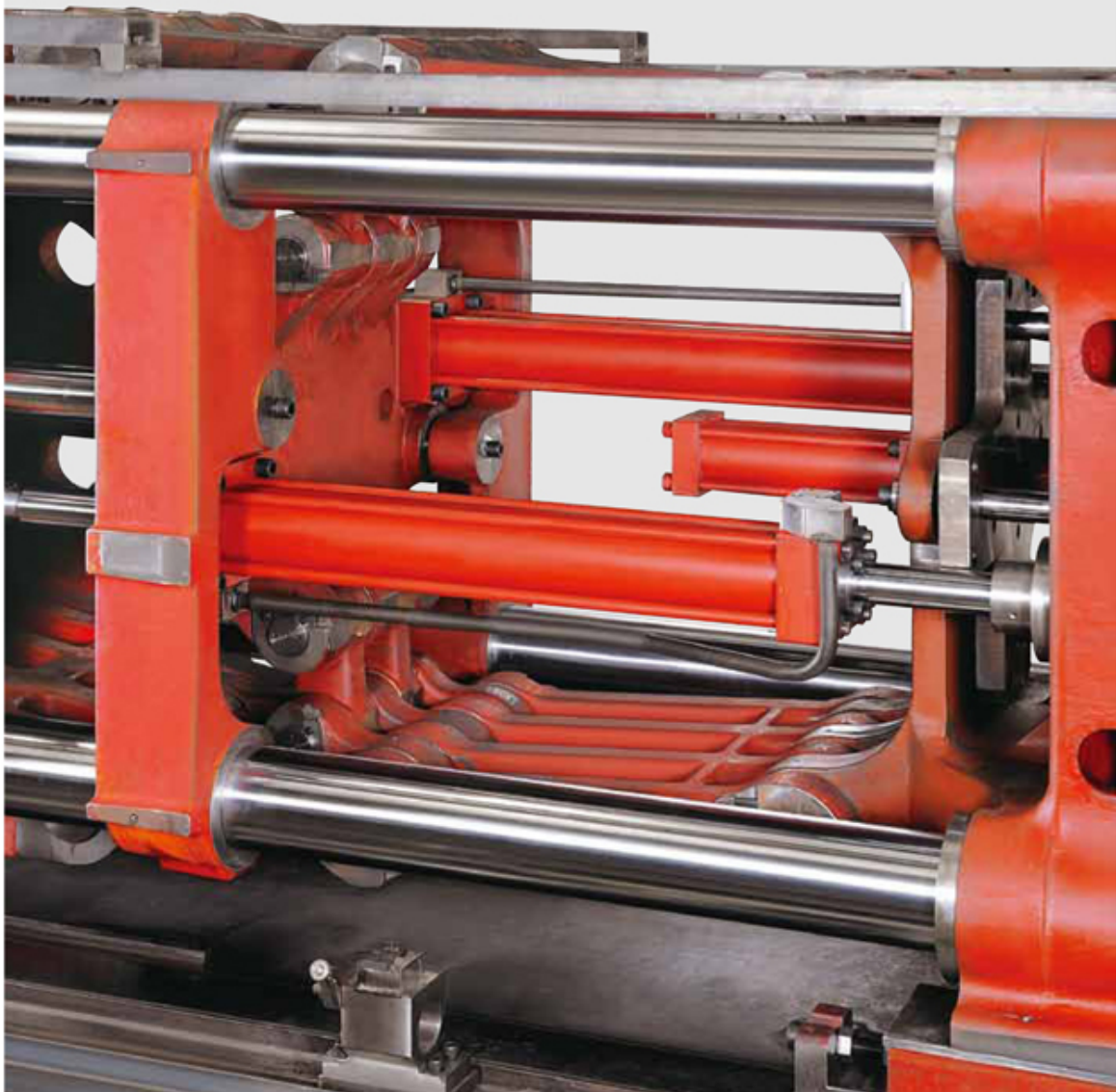


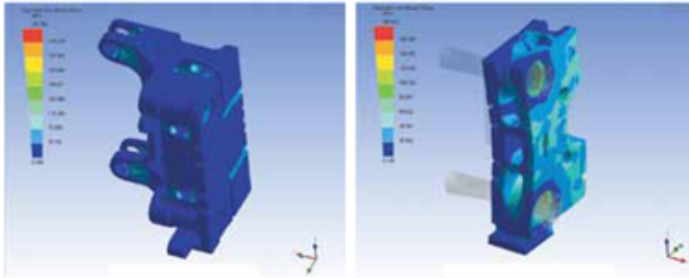
OPTIMIZED CLAMPING MOTION ANALYSIS

Double-cylinder Toggle Mechanism

Five-point Toggle Mechanism

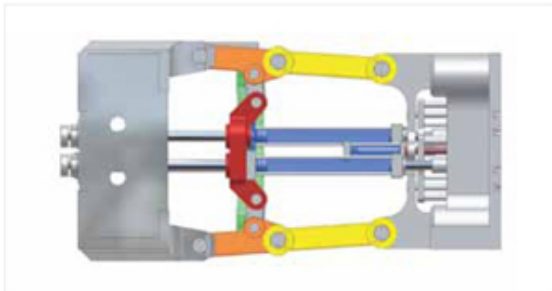
With the specially designed five-point toggle mechanism, faster mold clamping speed can be achieved.





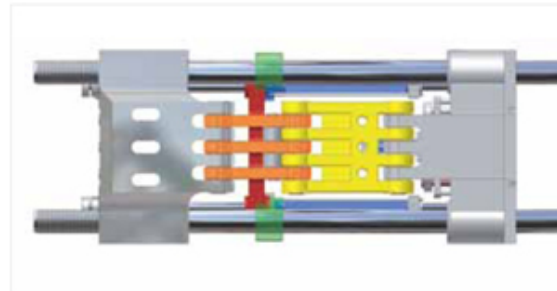
High Stiff Platen Design As A Result of Optimum CAD/CAE Analysis

The latest engineering using CAD/CAE software and Finite Element Analysis (FEA) was applied for the design of the box-structure platen. It features extremely low deformation as well as excellent strength.



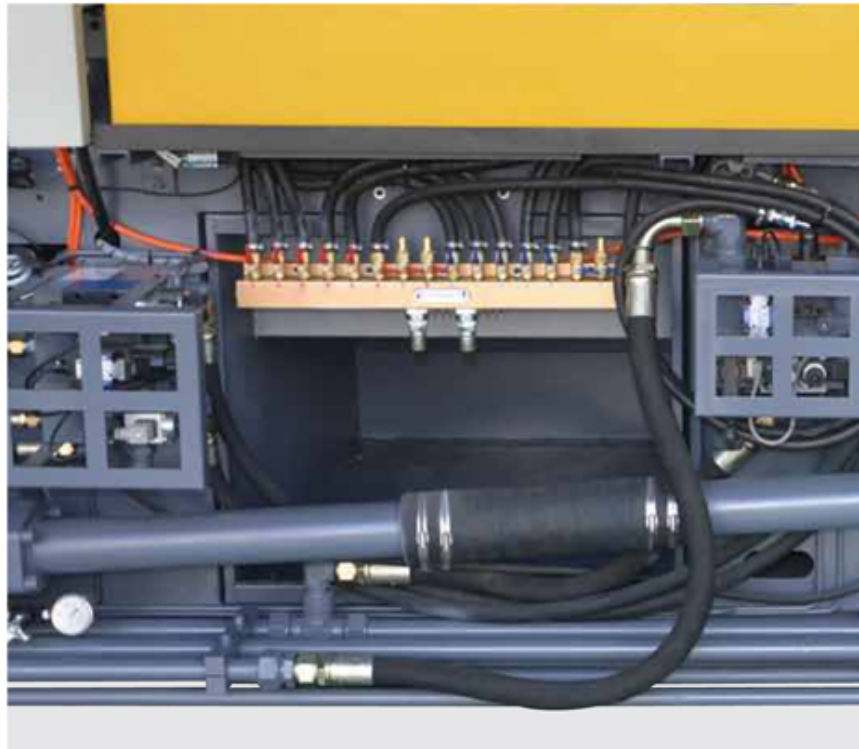
Diagonal Deployment of Hydraulic Cylinders

The clamping cylinders are built-in with diagonal deployment for reducing total length of molding clamping.

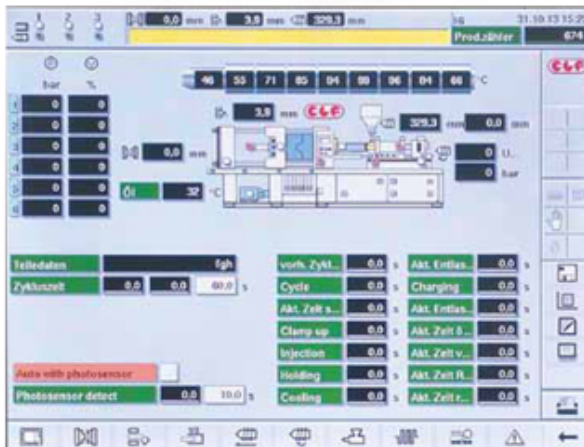


Robust Toggle Deployment

The toggles are connected by 4-3-4-3 plates to achieve maximum strength.



BUILT WITH PASSION FOR ACCURACY



Multi-Language Display

Simply by changing parameters, the language displayed on the monitor may easily shift to Traditional Chinese, Simplified Chinese, English or Spanish...etc.

• KEBA Controller





• Accumulator



Maximum Versatility

The most reliable Performance.

The CLF machines are sophisticated engineered for customers who require maximum productivity with impeccable quality. With numbers of unmatched features such as Pressure Accumulator, Servo Valves, Sealed type Injection Mechanism and so forth, the CLF machines showcase outstanding production capability with high accuracy as well as reliability.



• Servo Electric Material Storage



• Sealed Type Injection Mechanism



• MOOG Servo Valve

User-friendly Control...

The Latest Control Is Easy To Learn And Operate



Controllers Imported from Japan

These Controllers feature a color, LCD display and will enable any operator to perform a multitude of functions. The controller features include 100 sets each of molding parameter setting, data change records and alarm message record, and 45 automatic production "real data" records. Please refer to the controller catalogues for more detailed description of their amazing functions.



MACHINE MODEL		CLF-60TX		CLF-100TX			CLF-120TX		
INTERNATIONAL CODE		600H-136		1000H-416			1200H-416		
INJECTION UNIT		UNIT							
Screw Diameter	mm	25	28	30	35	40	30	35	40
Theoretical Injection Volume	cm ³	54	67	148	202	263	148	202	263
Injection Pressure	kg/cm ²	2520	2009	2800	2057	1575	2800	2057	1575
Injection Rate	cm ³ /sec	52	65	79	108	141	79	108	141
Shot Weight (PS)	gram	49	60	134	182	237	134	182	237
Screw Rotation	rpm	224		302			302		
Nozzle Radius	mm	15		15			15		
No. of Heating Zones	zone	4		6			6		
Heating Capacity	kw	3.4		4.9			4.9		
CLAMPING UNIT									
Distance Between Tie Bars (HxV)	mm	315 x 315		390 x 390			420 x 420		
Mold Platen	mm	485 x 485		580 x 580			630 x 630		
Mold Height	mm	100 - 320		150 - 400			150 - 450		
Die Opening Stroke	mm	280		360			420		
Clamping Force	ton (kn)	60 (600)		100 (1000)			120 (1200)		
Dia. of Centering Ring	mm	100		100			125		
Ejector Stroke	mm	60		95			110		
Ejecting Force	ton (kn)	2.7 (27)		5.4 (53)			5.4 (53)		
GENERAL DATA									
Pump Driving Motor	hp (kw)	15 (11)		25 (18.5)			25 (18.5)		
Oil Tank Capacity	liter	270		434			434		
Machine Size(L x W x H)	m	3.3 x 1.5 x 1.6		4.75 x 1.27 x 1.73			4.8 x 1.54 x 1.7		
Net Weight	ton	3.7		4.5			5.3		



CLF-150TX 1500H-717			CLF-180TX 1800H-717			CLF-230TX 2300H-1000			CLF-285TX 2850H-1470			CLF-350TX 3500H-1470		
40	45	50	40	45	50	45	50	55	50	55	60	55	60	65
307	389	480	307	389	480	429	530	641	588	712	847	712	847	995
2327	1839	1490	2327	1839	1490	2322	1881	1555	2500	2066	1736	2066	1736	1479
131	166	205	131	166	205	162	200	242	175	211	251	211	251	295
277	351	433	277	351	433	387	478	578	531	643	764	643	764	898
308			308			270			188			188		
15			15			15			15			15		
6			6			6			6			6		
7.9			7.9			10			13.9			13.9		
460 x 460			510 x 510			560 x 560			610 x 610			670 x 670		
700 x 700			765 x 765			860 x 860			940 x 940			1000 x 1000		
150 - 500			150 - 550			200 - 600			200 - 650			200 - 700		
460			500			560			610			680		
150 (1500)			180 (1800)			230 (2300)			285 (2850)			350 (3500)		
125			160			160			160			160		
110			150			150			150			200		
5.4 (53)			5.4 (53)			6.2 (61)			6.2 (61)			7 (69)		
30 (22)			30 (22)			40 (30)			50 (37)			50 (37)		
500			500			550			800			800		
5 x 1.54 x 1.8			5.2 x 1.54 x 1.9			6 x 1.62 x 2.0			6.8 x 1.75 x 2.1			7.0 x 1.78 x 2.1		
6.5			7.7			10			12			15		

* All specifications, dimensions and design characteristics shown in this catalogue are subject to change without notice.

Technological Leadership Quality Priority

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CLF Plastic Injection Molding Machines
Your No. 1 Choice for Any Injection Molding Application



MACHINE MODEL		CLF-400TX				CLF-500TX				CLF-600TX				CLF-750TX				CLF-950TX				CLF-1200TX				CLF-1400TX			
INTERNATIONAL CODE		4000H-2436				5000H-2436				6000H-4183				7500H-4183				9500H-6630				12000H-6630				14000H-11285			
INJECTION UNIT		UNIT																											
Screw Diameter	mm	65	70	75	70	75	80	75	80	85	80	85	90	95	100	105	95	100	105	110	120								
Theoretical Injection Volume	cm ³	1095	1269	1457	1269	1457	1658	1876	2135	2410	2135	2410	2702	3542	3925	4327	3542	3925	4327	5462	6500								
Injection Pressure	kg/cm ²	2226	1920	1672	1920	1672	1470	2229	1960	1736	1960	1736	1548	1872	1690	1532	1872	1690	1532	2066	1736								
Injection Rate	cm ³ /sec	322	373	428	373	428	487	393	447	505	447	505	566	687	762	840	687	762	840	893	1063								
Shot Weight (PS)	gram	988	1145	1315	1145	1315	1496	1693	1927	2175	1927	2175	2440	3197	3542	3905	3197	3542	3905	4929	5866								
Screw Rotation	rpm		223			223			148			148			170			170			170								
Nozzle Radius	mm		15			15			15			15			15			15			15								
No. of Heating Zones	zone		8			8			9			9			10			10			10								
Heating Capacity	kw		16.5			16.5			30			30			41.5			41.5			52.5								
CLAMPING UNIT																													
Distance Between Tie Bars (HxV)	mm		730 x 730			810 x 810			910 x 910			960 x 960			1120 x 1120			1250 x 1250			1450 x 1450								
Mold Platen	mm		1120 x 1120			1260 x 1260			1390 x 1390			1480 x 1480			1720 x 1720			1900 x 1900			2170 x 2170								
Mold Height	mm		250 - 750			300 - 900			300 - 1000			350 - 1100			400 - 1200			400 - 1300			400 - 1400								
Die Opening Stroke	mm		750			800			900			1000			1200			1300			1520								
Clamping Force	ton (kn)		400 (4000)			500 (5000)			600 (6000)			750 (7500)			950 (9500)			1200 (12000)			1400 (14000)								
Dia. of Centering Ring	mm		160			200			200			200			250			250			250								
Ejector Stroke	mm		200			200			250			300			300			300			300								
Ejecting Force	ton (kn)		7 (69)			11 (108)			13.3 (130)			13.3 (130)			26.6 (260)			26.6 (260)			26.6 (260)								
GENERAL DATA																													
Pump Driving Motor	hp (kw)		75 (56)			75 (56)			100(75)			100(75)			135(100)			135 (100)			195 (146)								
Oil Tank Capacity	liter		1100			1100			1450			1450			2100			2100			3000								
Machine Size(L x W x H)	m		7.8 x 1.8 x 2.2			8.2 x 1.95 x 2.2			9.1 x 2.2 x 2.2			9.6 x 2.25 x 2.3			11.5 x 2.6 x 2.6			12 x 3.0 x 2.8			13.7 x 3.2 x 3.1								
Net Weight	ton		20.5			25			36.5			40			56			75			110								

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CHUAN LIH FA

